CASE STUDY

Site description	Biogas production plant
Treatment location	Silage stocking boxes and area near the houses.
Location description	- Site size: 385 m in length x 270 m of width
	- Both big boxes size: 115 x 100 x 4 m
	- Both small boxes size: 85 x 50 x 4 m
	- Maximal stocking capacity: 96,000 m ³
Characteristic smells	H ₂ S, NH _{3,} rancid butter (butyric acid)
Active agent used	208 plates : Gelactiv [®] AB3 7.3.
	→ 172 plates in 86 AirForce [®] 1 double
	→ 36 plates in 1 Smellmeister® G36
Diffusion technology applied	→ 86 AirForce® 1 distributed on the silage boxes
	→ 1 Smellmeister [®] G36 linked to 2 micro-pierced diffusion
	pipes installed at the site periphery (350 m alltogether)
Treatment renewal rate	→ 86 plates each 1.5 moonths (50%) for the AirForce® 1
	→ 9 plates per month (25%) for the Smellmeister® G36

 $\underline{\textit{Note}}$: the AirForce[®] 1 have been installed in such a way that they are mobile and such it is possible to move them in depth as one goes along the silage consumption in the boxes.

Plant overview:





Installation scheme:



View of the Smellmeister® device installed in the technical room with an external fresh

air supply point:





View of the diffusions pipes at the technical room exit going towards the zone 1:



View of the diffusion pipes partition towards the zones 1 and 2:





Zone 1 treatment through a micro-pierced diffusion pipe:



Portico made in the zone 2 place to allow the trucks entrance in the plant:





View of the micro-pierced diffusion pipe towards the zone 3:



View of the micro-pierced diffusion pipe from the zone 3 to the zone 4:





View of the AirForce® 1 installed on the silage boxes:





